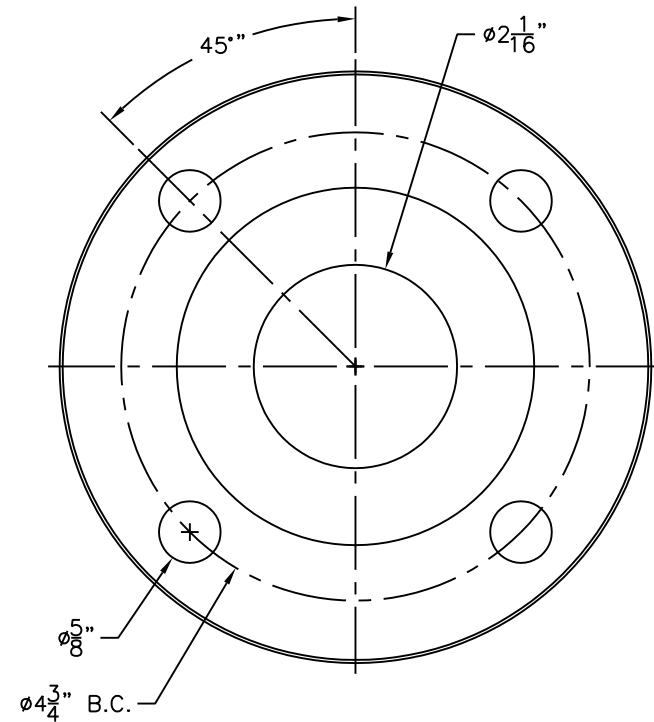
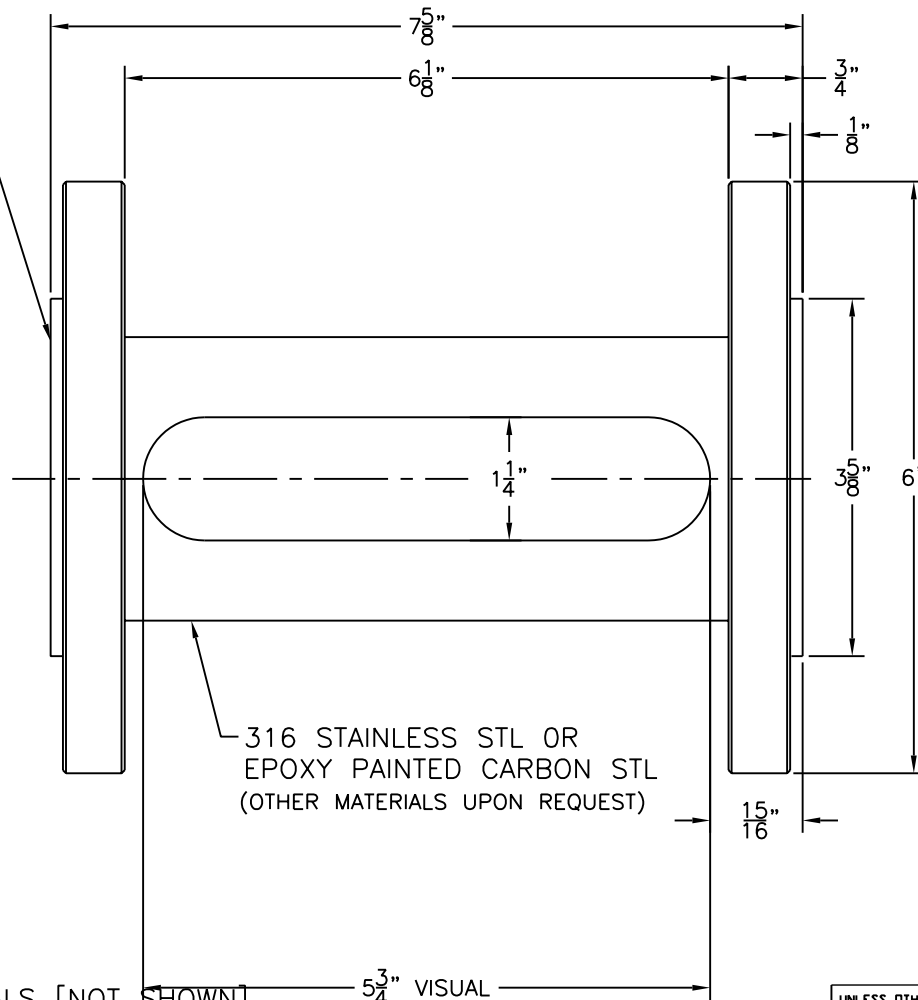


MODEL 2" LIG

PTFE INSERTS STANDARD
(TYP - BOTH ENDS)



O-RING SEALS [NOT SHOWN]
STANDARD: BUNA-N, EPDM,
FLUROELASTOMER [FKM]

ADD'L: FEP ENCAPSULATED SILICONE & AFLAS
FOR KALREZ - CALL FACTORY

UNLESS OTHERWISE NOTED:
DIMENSIONS ARE IN INCHES
DIMENSIONS SYMMETRICAL
ABOUT CENTERLINES.
BREAK CORNERS.
REMOVE BURRS.
CASTING FILLET RADII: 1/8R
CAST CORNER RADII: 1/16R.

MACHINING TOLERANCES:
FRACTIONS $\pm 1/64$
DECIMALS $\pm .010$
ANGLES $\pm 1/2^\circ$
FILLET RADII: 1/32 R.
MACHINED FINISH, Ra: 125u IN.
@ 1.4, 0.0 WITHIN 1/64 FIM

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WRITING.

DRAWN	RPS	04/07/05
CHECKED		
APPROVED		

PAPAILIAS

245 PEGASUS AVENUE, NORTHVALE, NJ 07647

2" LIG
ARMORED SIGHTFLOW
INDICATOR

SIZE B	CAGE CODE 12740	DRAWING NO. 2LIGGA	REV. O
SCALE: 1 : 1		WT:	

SHEET 1 OF 1